

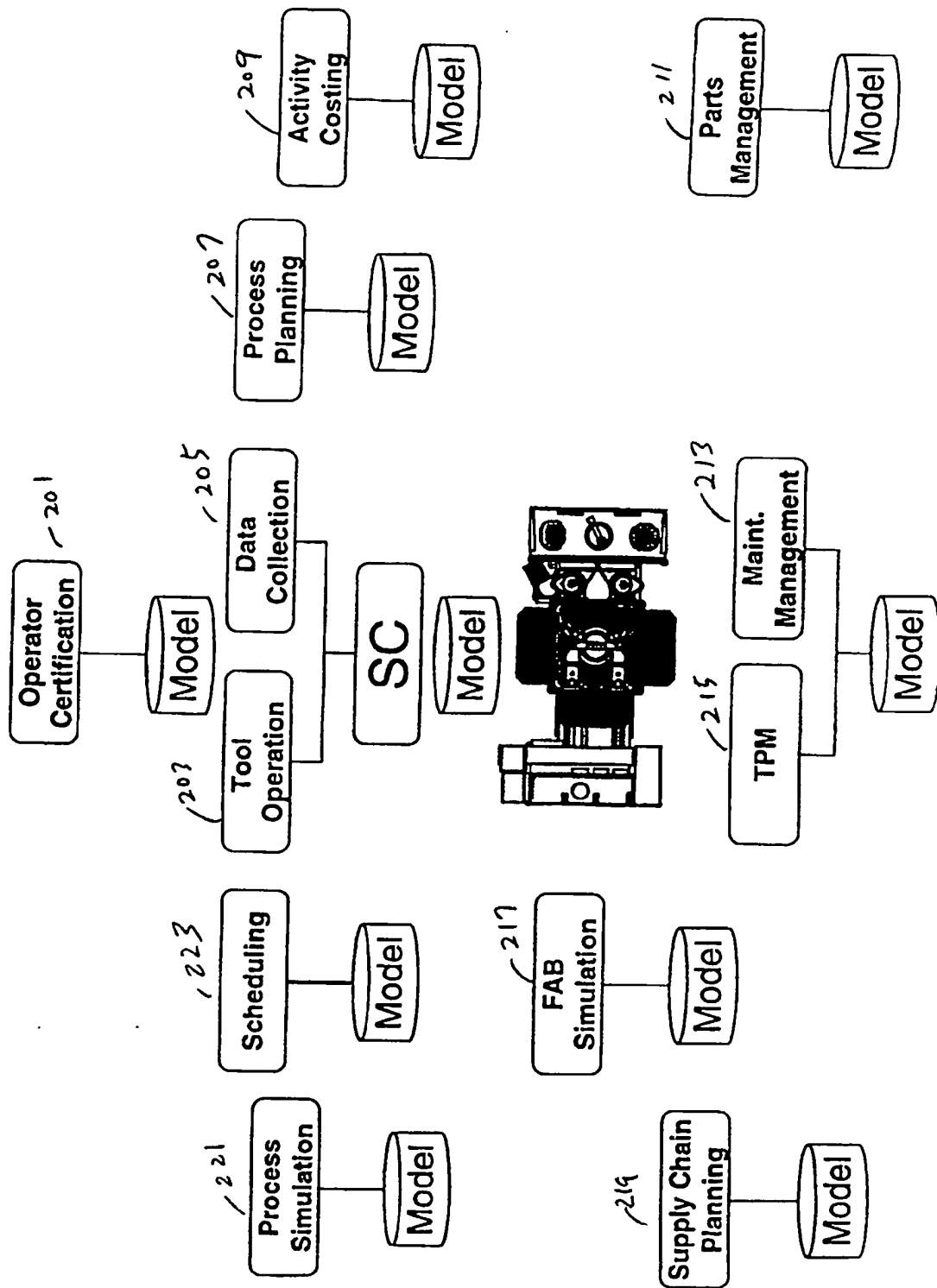
(Prior Art)

FIG. 1

# CONTROLLER/SOFTWARE APPLICATIONS

(PRIOR ART)

Fig. 2



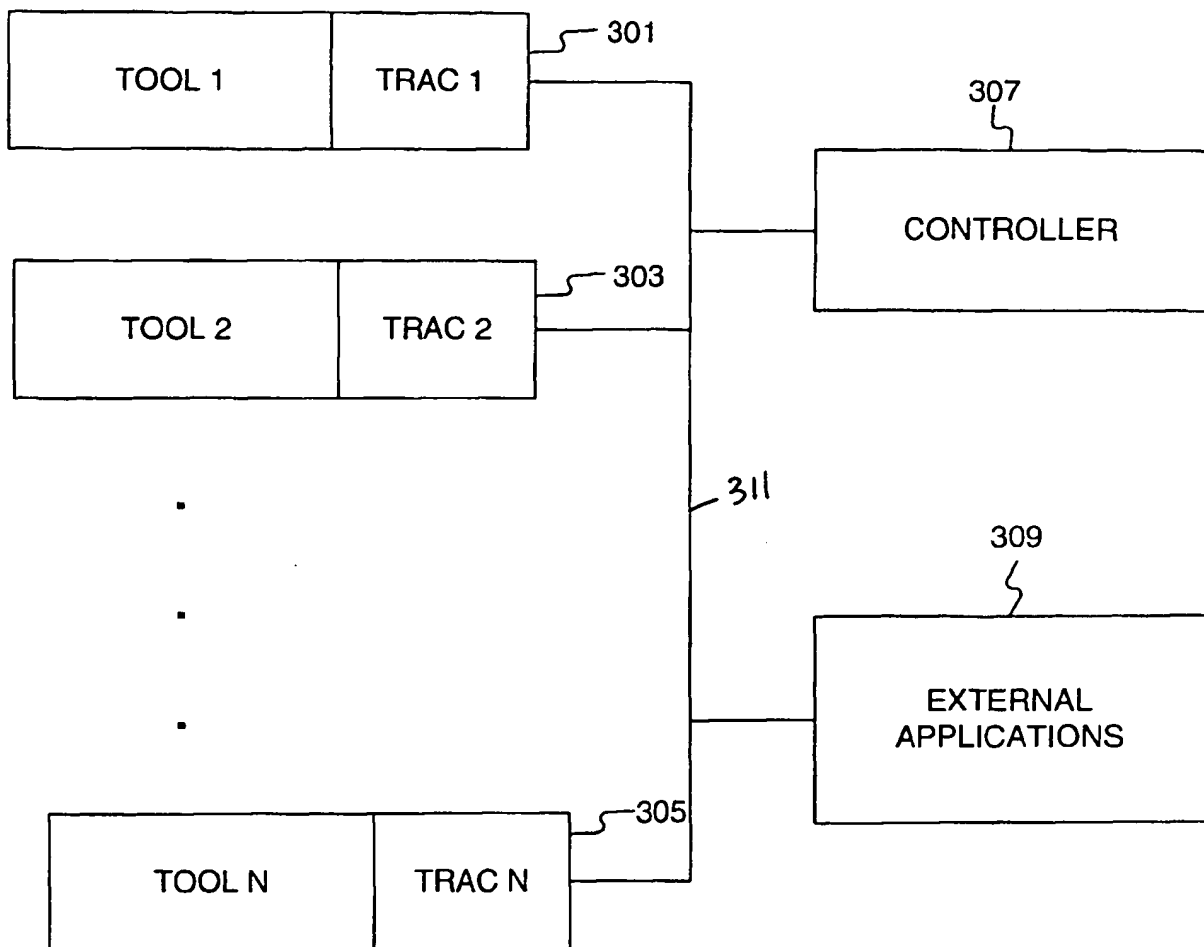


FIG. 3

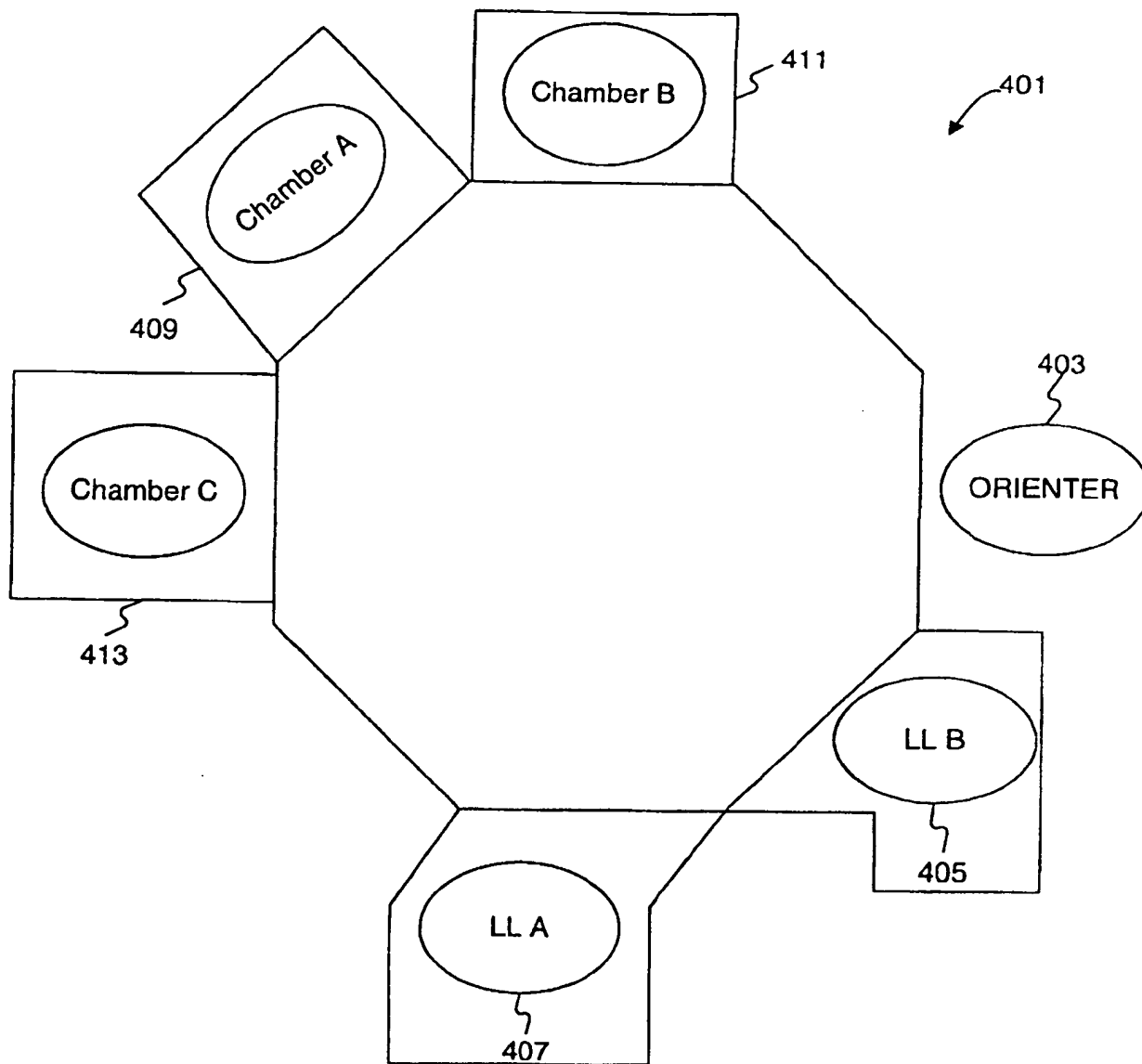


FIG. 4

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501 -  
509 -  
511 -  
503 -  
505 -

		Tool	Chamber A	Chamber B	Chamber C
State					
Basic		✓	✓	✓	✓
Tool Service					
Production		✓			
Material Handling		✓			
Quals					
Particles		✓	✓	✓	✓
Manufacturing Dep			✓	✓	✓
Engineering Dep			✓	✓	✓
Process Services					
T	Process X	✓			
T	Process Y	✓			
T	Process Z	✓			
C	Process A		✓	✓	
C	Process B		✓	✓	
C	Process C				✓

FIG. 5

FIG. 6

QoS - Cpk		Tool	Chamber A	Chamber B	Chamber C
Process Services					
	Process X				
	Process Y				
	Process Z				
	Process A		2.1	2.16	
	Process B		3.03	3.21	
	Process C				4.16

FIG. 7

QoS - Proc. Time		Tool	Chamber A	Chamber B	Chamber C
Process Services					
	Process X				
	Process Y				
	Process Z				
	Process A		42	43	
	Process B		36	41	
	Process C				130

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QoS - CPK		Tool 1	Tool 2	Tool 3	Tool 4
Process Services					
	Process X	2.35	2.1	2.16	
	Process Y	3.41	3.03	3.21	
	Process Z		4.19	4.21	4.16

FIG. 8

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FIG. 9

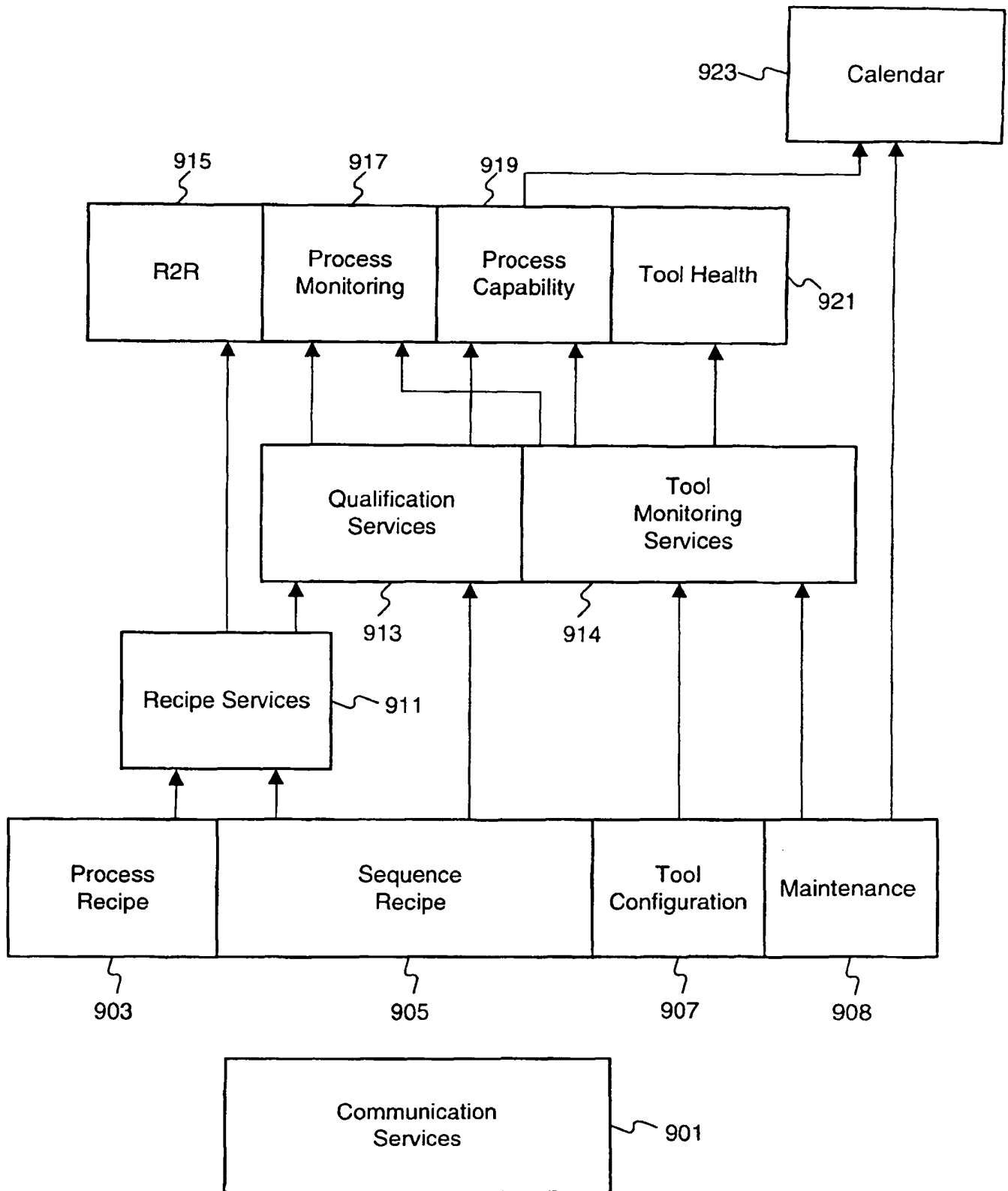


FIG. 9



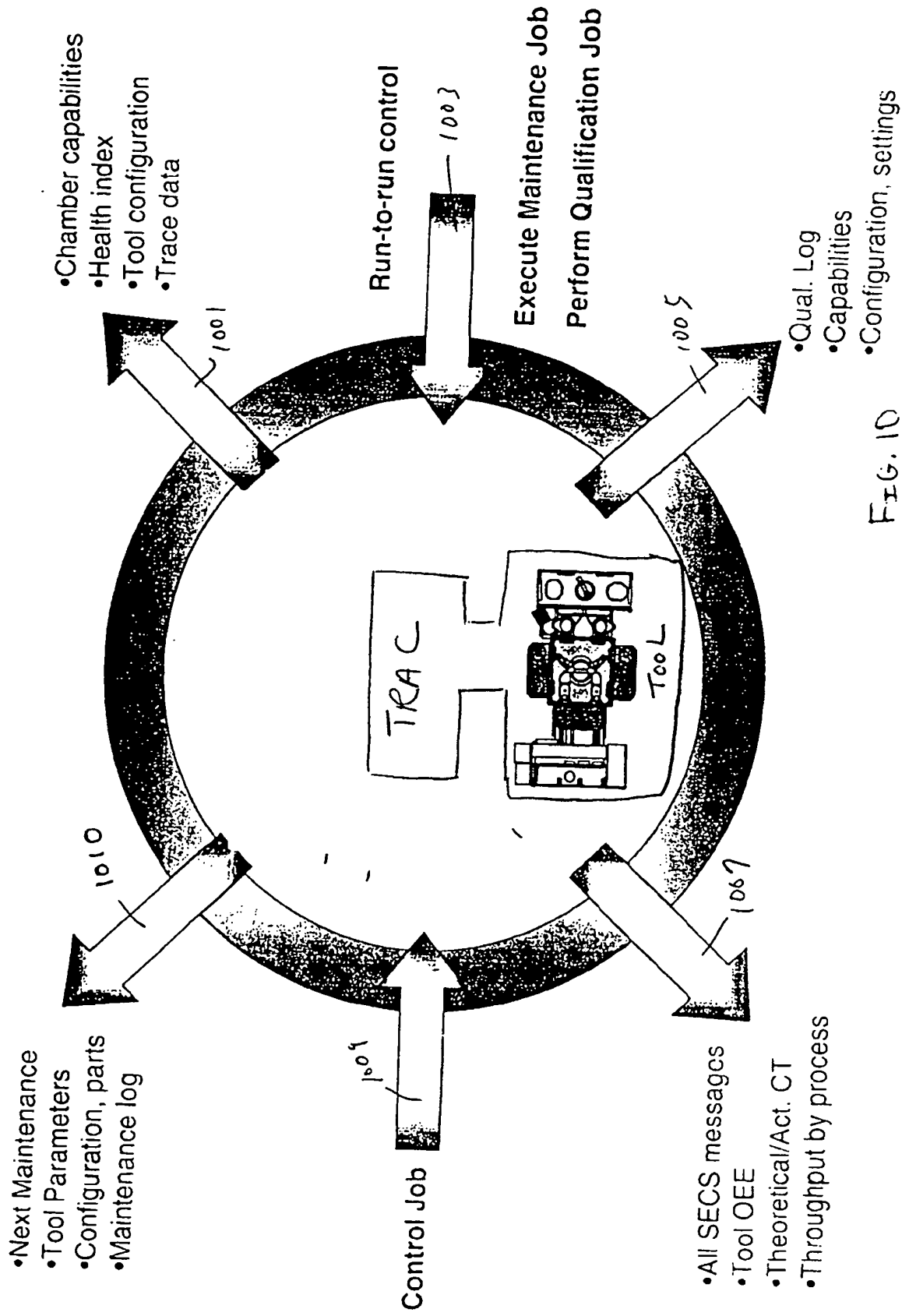
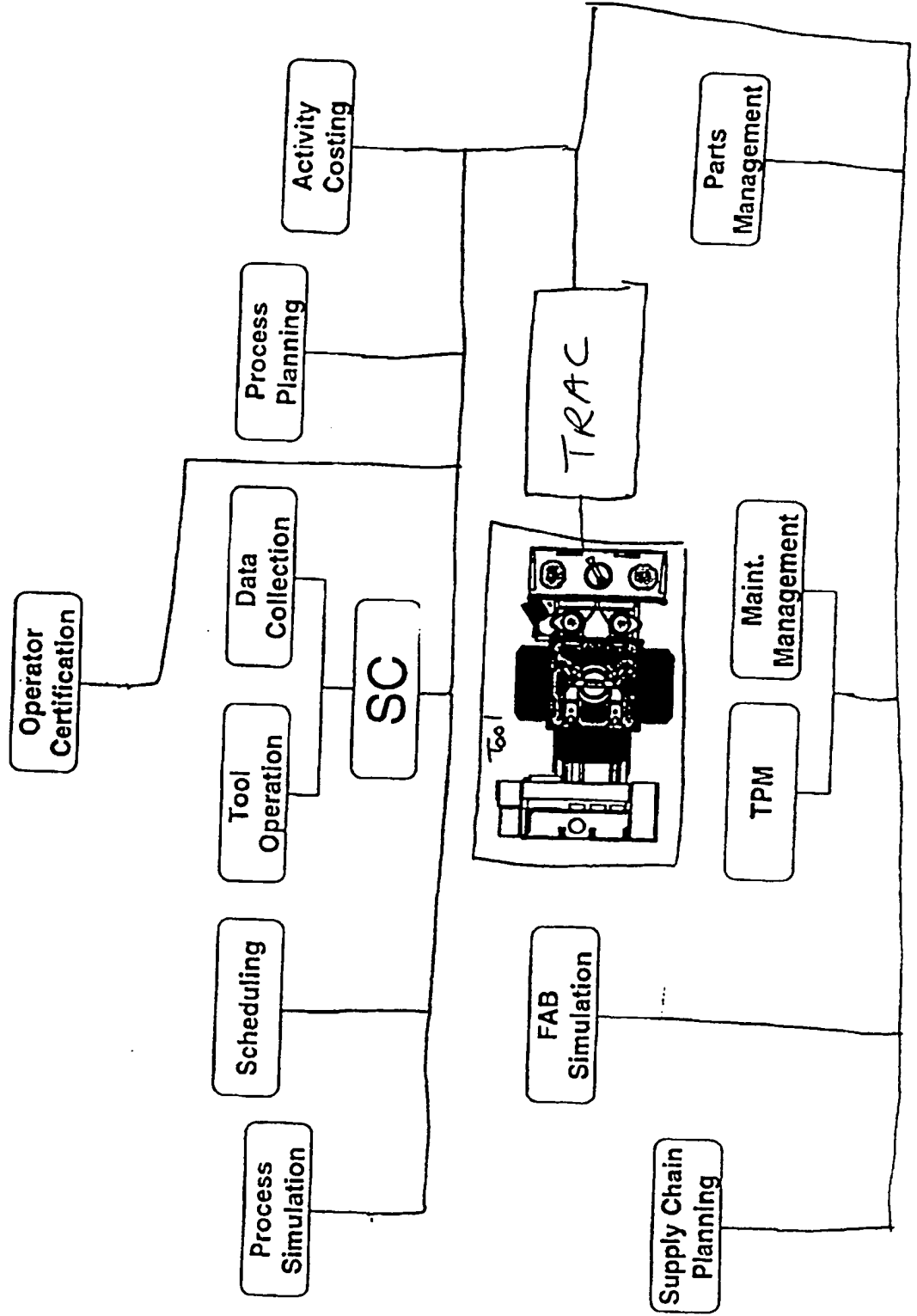


FIG. 10

# CONTROLLER/SOFTWARE APPLICATIONS

Fig 11



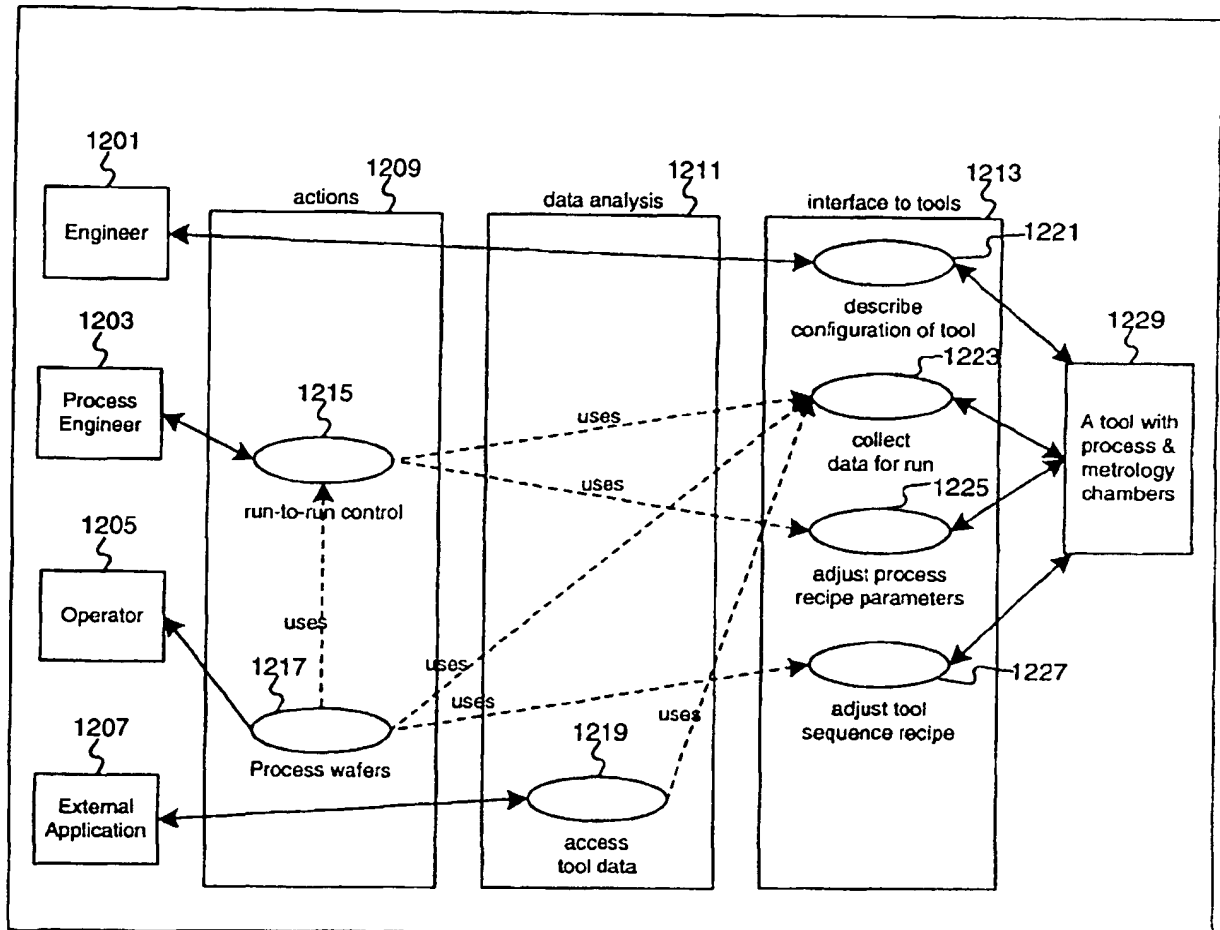


FIG. 12

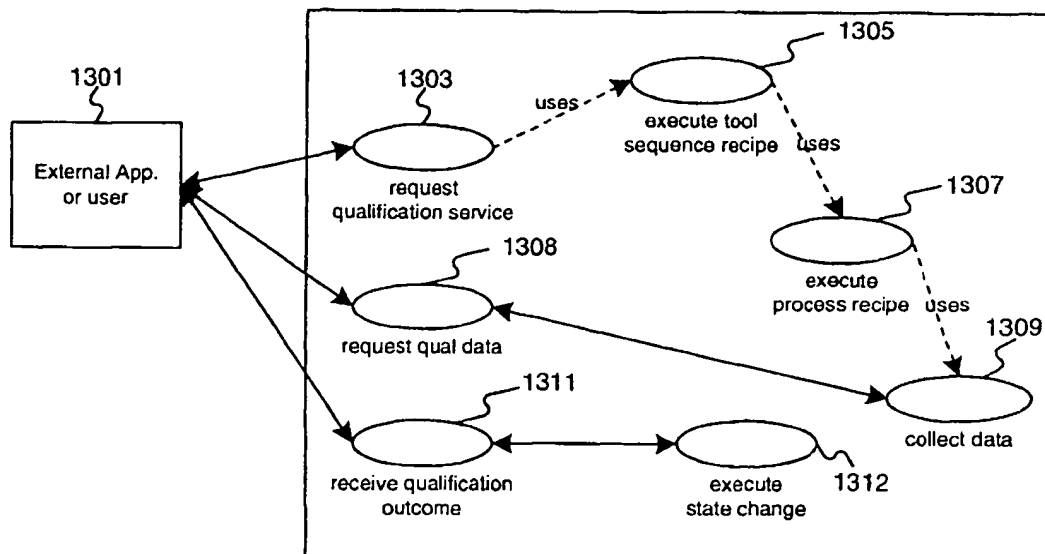


FIG. 13

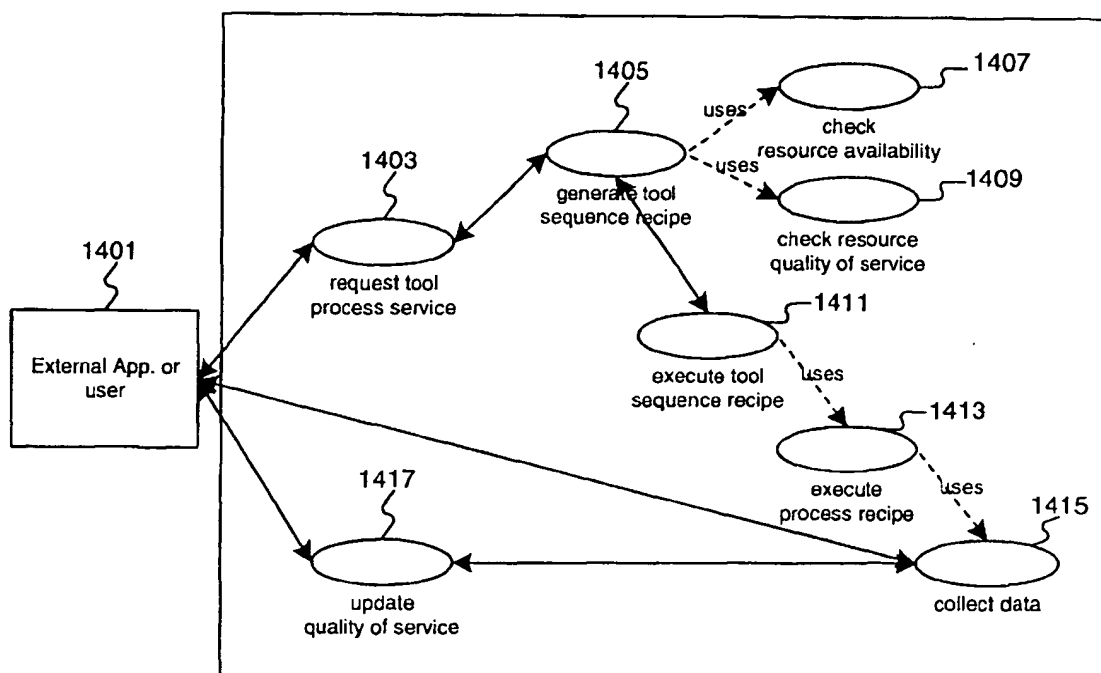
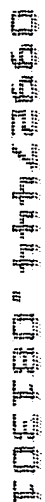


FIG. 14

09937-1031



090314-103130Z

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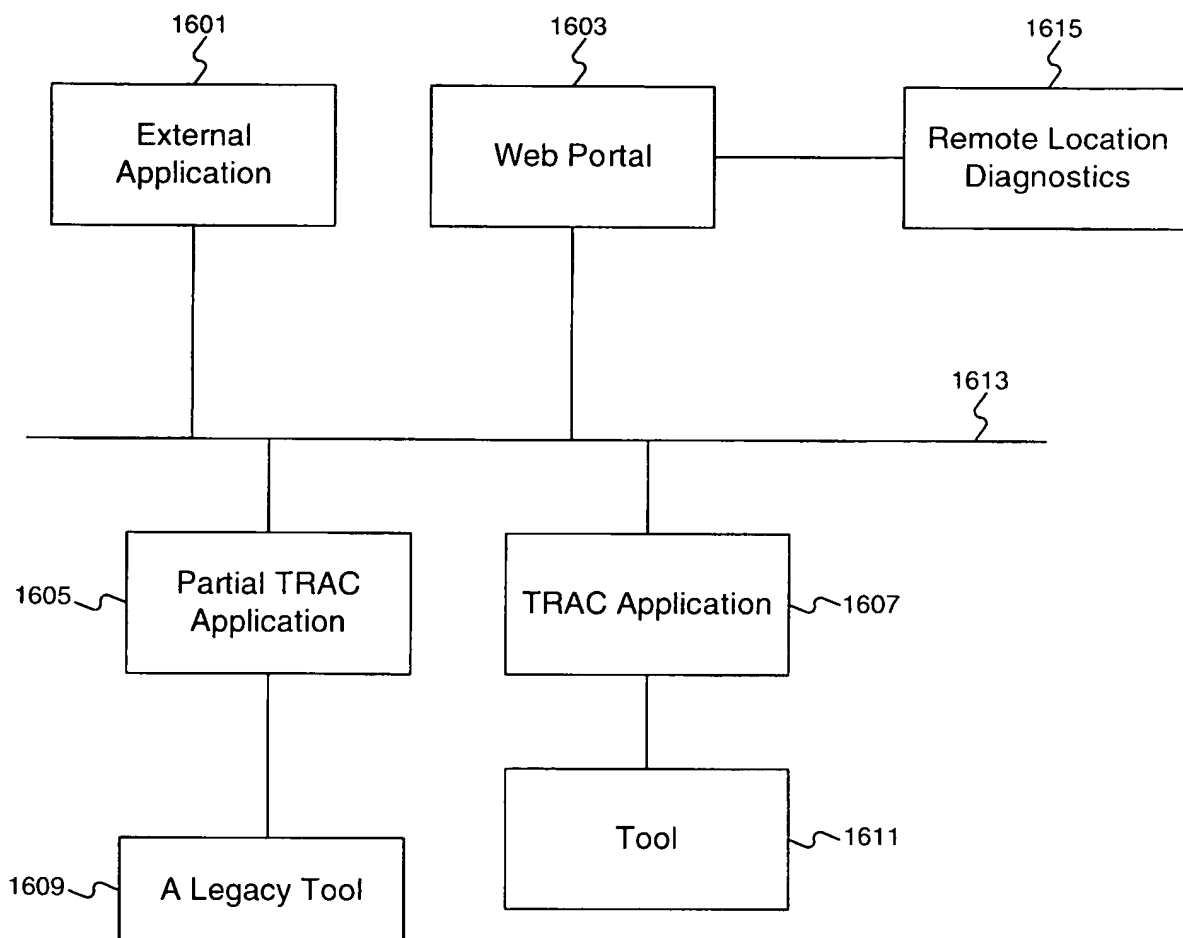


FIG. 16(a)

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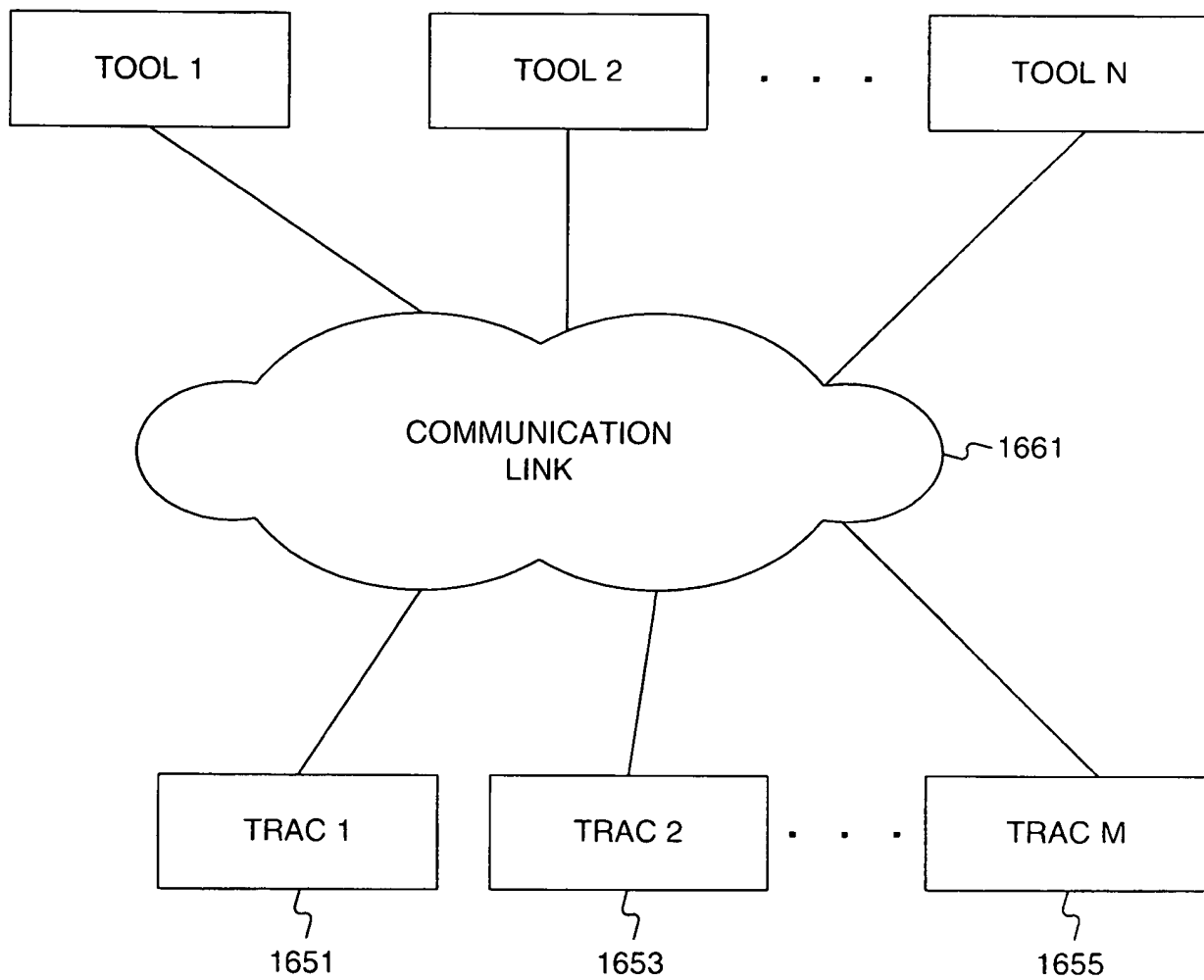


FIG. 16(b)



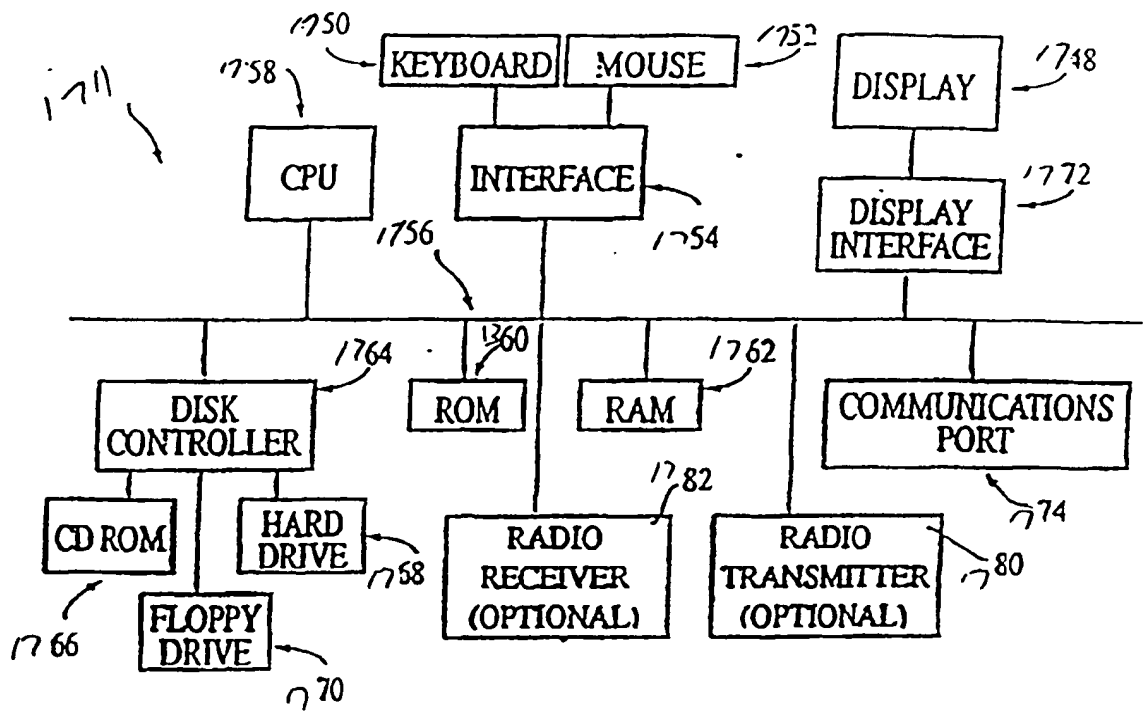


FIG. 17

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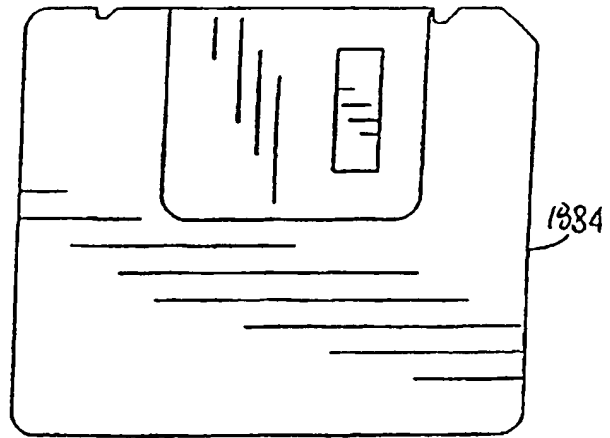


FIG. 1B